

Service Call:

Auger Drill Hydraulic Oil Specifications

Tools Required:

Unit Specific Maintenance Manual

Model(s):

All Terex Auger Drills

Tech Tip Safety Rules




Danger


Failure to obey the instructions and safety rules in the appropriate Operator's Manual and Service Manual for your machine will result in death or serious injury. Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do Not Perform Maintenance Unless:

- You are trained and qualified to perform maintenance on this machine.
- You read, understand and obey:
 - manufacturer's instructions and safety rules
 - employer's safety rules and worksite regulations
 - applicable governmental regulations
- You have the appropriate tools, lifting equipment and a suitable workshop.

The information contained in this tech tip is a supplement to the service manual. Consult the appropriate service manual of your machine for safety rules and hazards.

 **WARNING**



Escaping fluid under pressure can penetrate skin causing serious injury.

Relieve pressure before disconnecting hydraulic lines. Keep away from leaks and pin holes. Use a piece of cardboard or paper to search for leaks. Do not use your hand.

Fluid injected into skin must be surgically removed within a few hours by a doctor familiar with this type injury or gangrene will result.

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Step 1

Look up correct hydraulic oil type in the unit specific maintenance manual. All Terex Auger Drill Models (330, 650,800) use ISO 32 hydraulic oil.

Oil Specifications:

Viscosity, Kinematic cSt at 40°C cSt at 100°C	30.4 5.2
Viscosity, Saybolt SUS at 100°F SUS at 210°F	157 44
Viscosity Index	98
Flash Point, °C(°F)	220(428)
Pour Point, °C(°F)	-25(-13)



Follow the cold weather start procedure in the operator's manual for specific instructions regarding cold weather starting procedures.



Consult the manufacturer's recommendations for engine oil requirements.

Step 2

Follow the unit specific maintenance manual for recommended filter, tank breather, and hydraulic oil change intervals.



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Symptoms of incorrect oil type

- Increased noise from the pump
- Slow, sluggish, or loss of performance

During cold weather:

- Inconsistent pressure adjustments

During hot weather:

- Increase in oil leaks
- Increase in oil temperature

Consequences of incorrect oil type

- Decreased lifespan of the pump
- Increased contamination passing through system components
- Scuffing of Hydrostatic Motor

During cold weather:

- Cavitation of pump

During hot weather:

- Inadequate lubrication of pump