

Service Call:

Use of Anti-Seize on Bolts

Tools Required:

Gloves

Brush

Model(s):

All

Tech Tip Safety Rules



Danger

Failure to obey the instructions and safety rules in the appropriate Operator's Manual and Service Manual for your machine will result in death or serious injury. Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do Not Perform Maintenance Unless:

- You are trained and qualified to perform maintenance on this machine.
- You read, understand and obey:
 - manufacturer's instructions and safety rules
 - employer's safety rules and worksite regulations
 - applicable governmental regulations
- You have the appropriate tools, lifting equipment and a suitable workshop.

The information contained in this tech tip is a supplement to the service manual. Consult the appropriate service manual of your machine for safety rules and hazards.

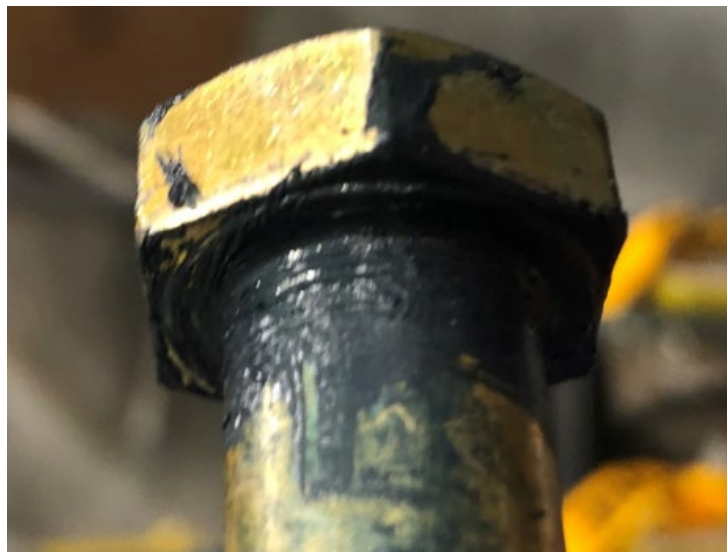
Step 1

Apply a sufficient quantity of anti-seize to coat all engaged threads on the bolt.



Step 2

For zinc plated and black washers, lubricate the flat on the underside of the head of the bolt or screw. A pre-lubricated washer does not need anti-seize.



Step 3

Assemble the treated fastener as specified on the assembly drawing or in accordance with standard assembly practice.

