Vertical Shaft Impactors Product Overview
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Canica®

Welcome to the World of Canica®

Canica® provides a comprehensive range of vertical shaft impactors to customers around the world.

Our equipment is designed to produce the highest quality end products. We provide Modular, Portable and static VSI plants and components – plus full parts, service and maintenance with support you can count on, wherever you are.

We understand your business

We know that you need operational reliability, cost effectiveness plus outstanding service. We have spent over 40 years building our business around delivering all three. Because when you succeed, we succeed.

World Class Service & Support

With Canica®, you don’t just get best-in-class engineering technology. You get the service, training and support to match.

We understand your need to maximize productivity and control operating costs across the working life of every piece of equipment.

We share those goals – and have the solutions to help keep your operations running smoothly, through a dedicated global support network backed by decades of proven experience and expertise.

Key Benefits

- Sand manufacture
- High cubicity product
- Beneficiation of Material (elimination of soft stone)
- Gradation Consistency
- High Product Yield
- High Fracture percentage
- Simple Maintenance
- High Throughput Capacity
- Low Capital Investment
How a VSI Works

- Feed Chute
- Feed Tube
- Anvils or Rock Box
- Table or Rotor
- Pedestal
Interchangeable Crushing Chambers

- **Shoe and Anvil**
  (HD Series)
  Large Feed, Mild to Medium Abrasive Materials
  Shoe and anvil configuration offers high tonnage of chip production, high reduction ratios and feed size flexibility.

- **Rotor and Anvils**
  (ROS Series)
  High Reduction in Medium Abrasive Materials
  Enclosed rotor and anvils combine the grinding action of the rotor with the high efficiency reduction of anvils.

- **Rock on Rock**
  (ROR Series)
  For All Rock Types and the Most Abrasive Materials
  Enclosed rotor and rock box configuration causes rock on rock crushing which produces the best shaped and most consistent material with the lowest wear cost.
## VSI Applications

<table>
<thead>
<tr>
<th>Relative Abrasiveness</th>
<th>Open Shoe Table Anvils</th>
<th>Rotor/Anvils</th>
<th>Rotor / Rockshelf</th>
</tr>
</thead>
<tbody>
<tr>
<td>Very High</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>High</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Medium</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Medium Low</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Low</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Static

Canica® offers one of the widest range of Vertical Shaft Impactors (VSI) crushers on the market. Robust VSI crushers are a vital tool for producing highly cubical products in small sizes and eliminating soft material. A properly configured Canica® VSI crusher is the key to minimizing wear costs and downtime - and maximizing profitability. At Canica®, we offer one of the widest ranges on the market, with open shoe table, enclosed rotor and rockshelf, and rotor and rock box combinations. Which means, whatever your production or operational needs, there’s a Canica® VSI solution able to handle the load.

### Static Range

<table>
<thead>
<tr>
<th>Model</th>
<th>Motor Drive</th>
<th>Maximum Feed Size (Longest Dimension)</th>
<th>Maximum Throughput Capacity</th>
<th>Power Required for Maximum Throughput</th>
<th>Chamber Configurations</th>
</tr>
</thead>
<tbody>
<tr>
<td>1200</td>
<td>Single</td>
<td>1.5” (38 mm)</td>
<td>70 tph (65 mtph)</td>
<td>50 - 150 hp (35 - 110 kW)</td>
<td>HD/HDS</td>
</tr>
<tr>
<td>1400</td>
<td>Single</td>
<td>2” (50 mm)</td>
<td>125 tph (115 mtph)</td>
<td>100 - 250 hp (75 - 185 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>2000</td>
<td>Single or Dual</td>
<td>4” (100 mm)</td>
<td>250 tph (225 mtph)</td>
<td>400-700 hp (300-520 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>2050</td>
<td>Single or Dual</td>
<td>4” (100 mm)</td>
<td>400 tph (365 mtph)</td>
<td>400-700 hp (300-520 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>100</td>
<td>Single or Dual</td>
<td>5” (125 mm)</td>
<td>400 tph (365 mtph)</td>
<td>400-700 hp (300-520 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>2300</td>
<td>Single or Dual</td>
<td>5” (125 mm)</td>
<td>500 tph (455 mtph)</td>
<td>400-700 hp (300-520 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>105</td>
<td>Single or Dual</td>
<td>6” (150 mm)</td>
<td>500 tph (455 mtph)</td>
<td>500-800 hp (375-595 kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>2350</td>
<td>Single or Dual</td>
<td>8” (205 mm)</td>
<td>600 tph (545 mtph)</td>
<td>500-800 hp (375-595 kW)</td>
<td>HD/HDS</td>
</tr>
<tr>
<td>2500</td>
<td>Single or Dual</td>
<td>10” (255 mm)</td>
<td>800 tph (725 mtph)</td>
<td>600-1000hp (445-745kW)</td>
<td>HD/HDS</td>
</tr>
<tr>
<td>3000</td>
<td>Single or Dual</td>
<td>12” (305 mm)</td>
<td>1000 tph (mtph)</td>
<td>600-1000hp (445-745kW)</td>
<td>HD/HDS</td>
</tr>
</tbody>
</table>

Note: Maximum feed size, throughput and power requirement dependent on internal configuration used and crushing speed. Internal configuration dependent on actual feed material, discharge requirements, material abrasive and strength properties. When using ROS/ROR configurations, feed size must not exceed 2”.

HD Heavy Duty (Open Table/Anvils)
HDS Heavy Duty Sand (Open Table/Anvils)
ROR Rock on Rock (enclosed rotor/rockshelf)
ROS Rock On Steel (Enclosed Rotor/Anvils)
Portable

With our Canica VSI plants we are bringing the most versatile crushers into the portable fleet, able to handle the widest range of applications and materials, and generate high throughput capacities.

They perform exceptionally well in secondary or tertiary crushing applications and their portability means they can be placed into almost any crushing circuit – especially where improved product shape or manufactured sand is needed.

<table>
<thead>
<tr>
<th>Model</th>
<th>Motor Drive</th>
<th>Maximum Feed Size (Longest Dimension)</th>
<th>Maximum Throughput Capacity</th>
<th>Power Required for Maximum Throughput</th>
<th>Chamber Configurations</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRV2000</td>
<td>Single or Dual</td>
<td>4” (100 mm)</td>
<td>350 tph (315 mtph)</td>
<td>400-700 hp (300-520KW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>CRV2050</td>
<td>Single or Dual</td>
<td>4” (100 mm)</td>
<td>400 tph (365 mtph)</td>
<td>400-700 hp (300-520kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
<tr>
<td>CRV2350</td>
<td>Single or Dual</td>
<td>8” (205 mm)</td>
<td>600 tph (545 mtph)</td>
<td>500-800 hp (375-595kW)</td>
<td>HD/HDS/ROS/ROR</td>
</tr>
</tbody>
</table>

Note: When using ROS/ROR configurations, feed size must not exceed 2".

Single horizontal motor pinion drive shown
Optional removable switchgear with CCM automation
Optional Crank or hydraulic jacks
Wide diamond plate "shovel-able" platforms
Canica VSI Single or dual vertical drives
Integrated lid lifter
2 hp crusher lube unit
15hp 48" wide covered conveyor with discharge hood
Tandem Axles
Inclined stair ladder
Modular

The MV2000 Modular VSI features a high performance Canica® 2000 single drive vertical shaft impactor, powered by a 300 hp (224 kW) electric motor with soft start. All modules are pre-engineered, pre-built, pre-wired and pre-tested to operate on a small footprint with low civil engineering and operating costs to meet interchangeably with fast, easy on-site assembly and minimal wiring. Plus, the modules and components can be easily transported in standard 40’ (12.2m) shipping containers or by road, enabling our customers to quickly mobilize on site to a different location.

<table>
<thead>
<tr>
<th>Model</th>
<th>Main Components</th>
<th>Motor Drive</th>
<th>Weight lbs (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MV2000</td>
<td>2000 VSI Crusher, Galvanized Modular Structure, steps, and guardrails</td>
<td>Single or Dual</td>
<td>45,050 lbs (20,435 Kg)</td>
</tr>
</tbody>
</table>

- Bolts together on site, quick set up time with basic tools
- 4 plant E Stops
- Galvanized steel structure including oversize walkways stairs and guard rails
- Repositionable stairs to 4 different locations
- Platform Access to Lid Lifter Valve
- Canica 2000 VSI
- CE Compliant Structure & components
- Ground Level Lube Unit for Easy Maintenance
- Entire module easily transports in 1 x 40 and 1 x 20 ft container
- Skid mounting feet are standard; a full length skid base is available
Canica® Services

Proven Success, Global Reach

A complete range of services. Original spare and wear parts. Customizable solutions to meet your exact needs. Outstanding technical expertise and support.

This is what Canica® delivers to businesses - and what it delivers to businesses throughout the world via our global distribution network, service and distribution facilities and regional warehouses.

Spare and Wear Part Support

Our OEM parts help maintain and enhance the performance of your equipment – and you can count on us to get you the spare and wear parts you need, when you need them.

Canica® parts are manufactured according to exacting specifications, using high-quality materials, tools and techniques. By using genuine parts you are helping to ensure the maximum performance and longevity of your machines.

A Shared Focus

We understand your key focus is delivering your operational and financial goals. We share that focus: it’s how we both measure success.

By combining our global service network and proven, in-depth industry knowledge with your operational expertise we’re able to provide you with the right solution to deliver a quality end product – with increased productivity.

Field Services

We offer a comprehensive set of field services to meet your maintenance, repair and refurbishment needs – which means you get a cost-effective alternative to purchasing new or replacement equipment.

Our experienced field service and distribution network are available to you on site or at our global service facilities. We can repair broken or damaged equipment to like-new condition and restore worn or irreplaceable equipment to perfect operating condition – which minimizes costly downtime for you.

Terex® Financial Services

At Canica® we not only offer a strong and broad product portfolio. We also offer the means for customers to purchase the equipment they need in order to meet their operational and profitability goals.

Terex® Financial Services (TFS) is a globally trusted resource that is able to leverage its knowledge of Terex® equipment plus its marketplace expertise to provide a unique tailored solution for customers.

Terex® Financial Services at a Glance

• Providing cost-effective financial solutions to thousands of customers across the globe
• A comprehensive suite of financial solutions tailored to fit individual needs
• Dedicated and knowledgeable team with global reach, focused on customer solutions.

Combining our global service network and deep industry knowledge with your operational expertise ensures that we provide the best solutions...